

BEFORE Kaizen

- Prep Process and Production Process disconnected.
- Workers spend 2 hours of each shift searching for equipment and ingredients.
- Lack of organization led to growth of Inventory and production expense



Improvements Made



AFTER Kaizen

- Re-worked Kitchen to support single piece flow
- Organized storage and work spaces to facilitate single piece flow
- Re-imagined ordering process to ensure inventory aligns with new process requirement
- Documented Standard Work



Identified action items estimated to result in: 90% reduction in prepared item carryover, 10% to 15% reduction in Production Labor Expense, 20% reduction in Inventory

